

## Solder the 9-Pin jack to the TCM 3PM / TCM 3P / TCM 2P

Solder the jack as follows:

- Solder the sleeve terminal, located on the business end of the jack, to ground.
- Solder the red wire from the TCM 3PM to terminal #1.
- Solder the red battery wire to terminal #2.
- Solder the black/grey wire from the TCM 3PM to terminal #5.
- Solder the black battery wire (negative) to terminal #6.
- Solder terminal #4 to the output cable (tip).
- Solder terminal #8 to ground (ring).

